

gas-cooled compact MIG/MAG welding machines

- three phase transformer, supply voltage 400 V
- maxiMIG 210: 8 steps switch
maxiMIG 250: 12 steps switch
- control: MMS-2
functions: wire feed speed (constantly controlled) and spot welding time
- wire feeder
maxiMIG 210: 2-roller drive
maxiMIG 250: 4-roller drive
- thermostat controlled, low-noise fan
- thermal overload protection
- central connection for welding torch
- clear and service-friendly design
- sign S

maxiMIG 210
maxiMIG 250



MADE IN GERMANY



technical data	maxiMIG 210	maxiMIG 250
supply voltage, 50 / 60 Hz	400 V, 3 phase	400 V, 3 phase
fuse	10 A slow	16 A slow
max. power draw	8,5 kVA	11 kVA
cos phi	0,85	0,85
setting range	30 - 200 A	40 - 250 A
operating voltage	15,5 - 24 V	15,5 - 26,5 V
open circuit voltage	20 - 35 V	21 - 42 V
voltage steps	8	12
duty cycle 25(40)°C	25(20)%	250 A / 26,5 V
	60(50)%	195 A / 24,0 V
	100(70)%	150 A / 21,5 V
system of protection	IP 22	IP 22
insulation class	H (180°C)	H (180°C)
system of cooling	F	F
weight gas-cooled	57 kg	74 kg
dimensions L x W x H (mm)	795 x 365 x 590	840 x 365 x 720

article number		
2-roller drive	840.210.008	-----
4-roller drive	-----	841.250.008